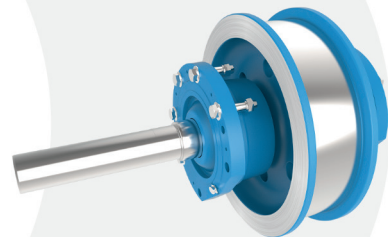
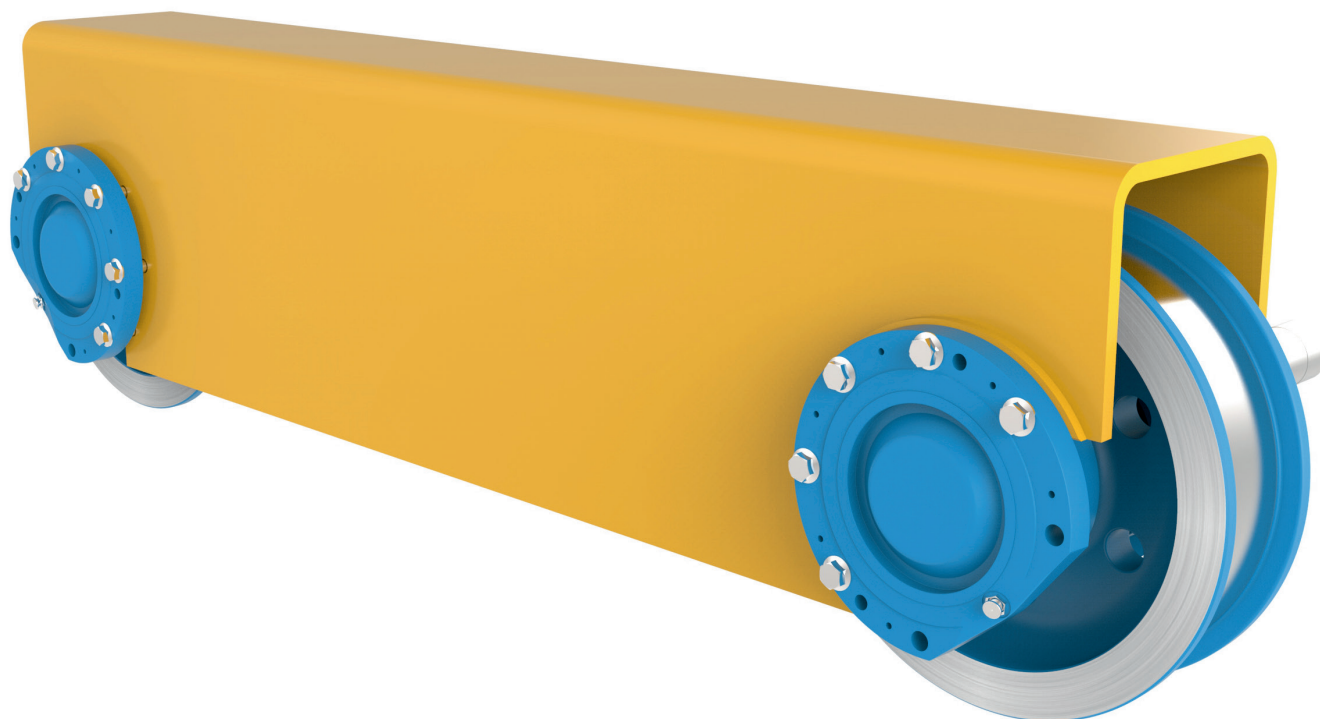


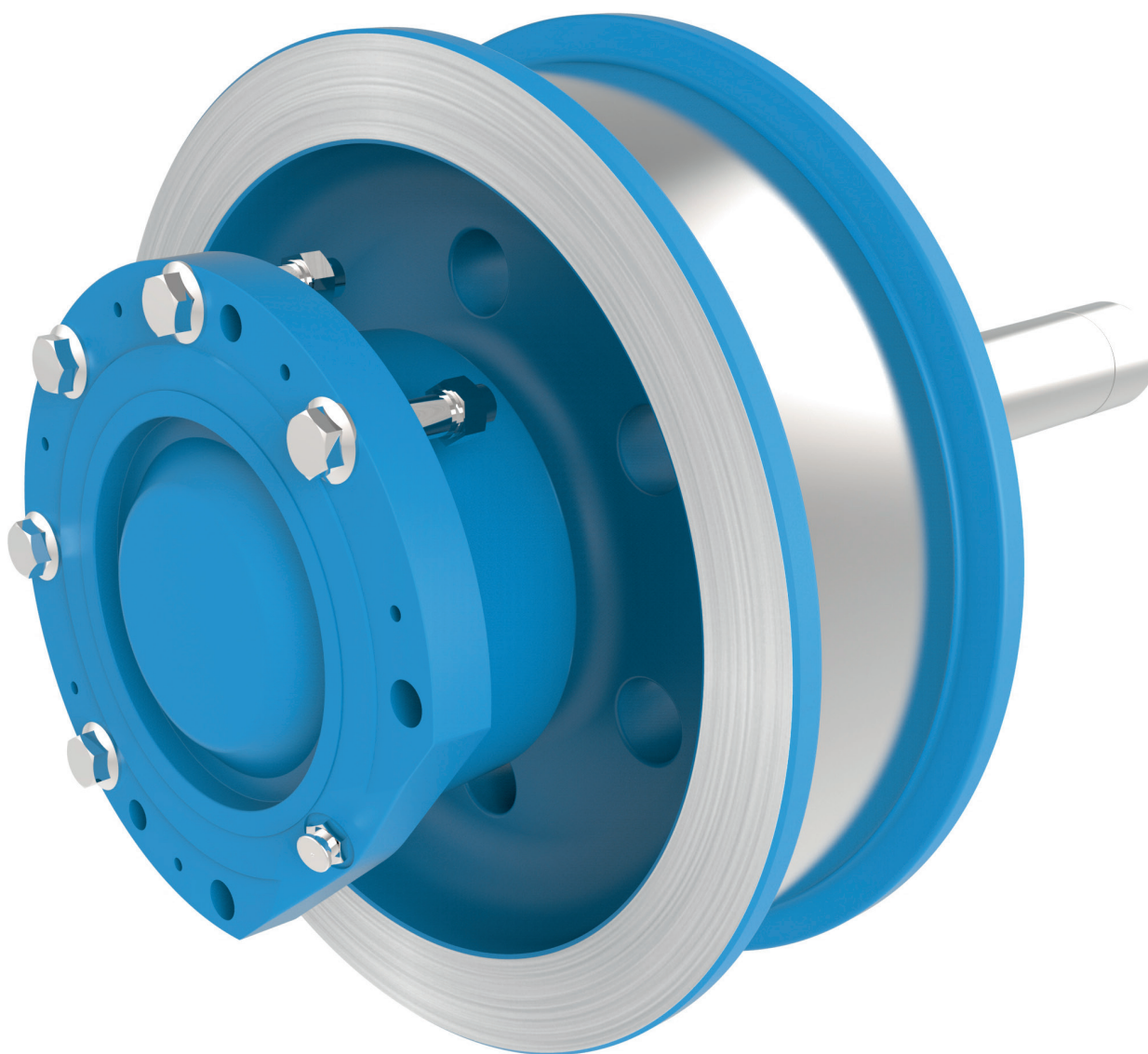


Sure to be Safe

**Crane Wheel Systems
SRA / SRN**







Technical details

Wheels

The wheels for the corner hinge assembly series are made out of nodular graphite cast iron GJS-700-2. The connection of wheel / impeller shaft is designed with a cylindrical interference fit assembly. The wheels for the box girder assembly respectively direct mounting are forged out of 42CrMo4QT. For size 315 the connection of wheel / impeller shaft is designed with a cylindrical feather key connection, sizes 400, 500 und 630 come along with a clamping set. If high wear is expected, for both materials the rolling surface and the wheel flange can be hardened. The hardening is used exclusively to minimize wear.

Roller bearing and temperature range

The wheelsets are float-mounted in the flange bearing housings respectively profil girders with spherical roller bearings. With additional shim rings per wheelset, the tolerance in the floating bearing can be adjusted from 0.1 up to 0.25 mm during assembly.

By means of lubricating nipples in the flange bearing housings, the bearings can be lubricated. As lubricant a KP2K fat according to DIN 51502 or an equivalent quality lubricant has to be used. This standard lubricant is used in a temperature range of -20° C to +60° C.

Wheel shafts

The wheel shafts are made out of material 42CrMo4QT. According to customer's specifications, the drive shafts can be designed with the following alternative connections for shaft mounted gearboxes (all manufacturers) up to their max. allowed diameter:

- with feather key according to DIN 6885/1 (type P)
- for mountings with shrink discs (type H)
- with spline DIN 5480 (type W)
- extended with coupling and connecting shaft as central drive

Flange bearing housings

The flange bearings housings are made out of material GJS-500-7. In the standard version, the flange bearing housings will be bolted with locking bolts and screw nuts to the profil girder of the customer. If there are burnt out mounting holes, the flange bearings have to be additionally fixed with clamping pins during mounting. In this case, an exact alignment of the wheelsets is to make sure absolutely.

Compensation of span

The span between the spherical roller bearings and locking rings in the flange bearing housings / girder construction can be modified by means of replaceable shim rings.

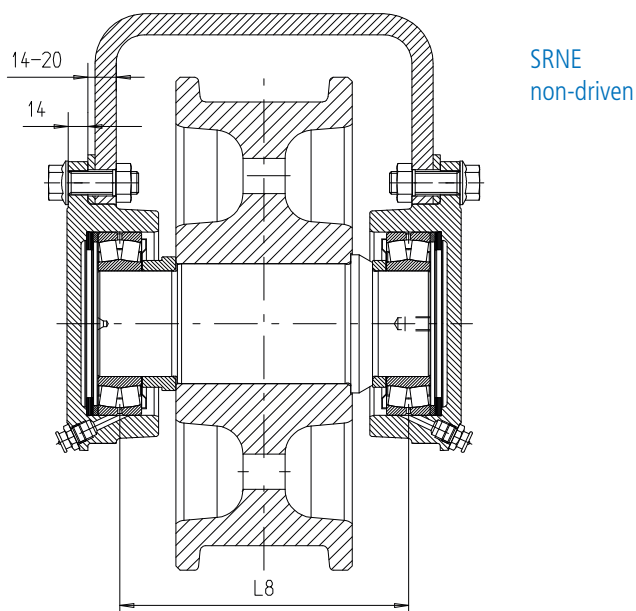
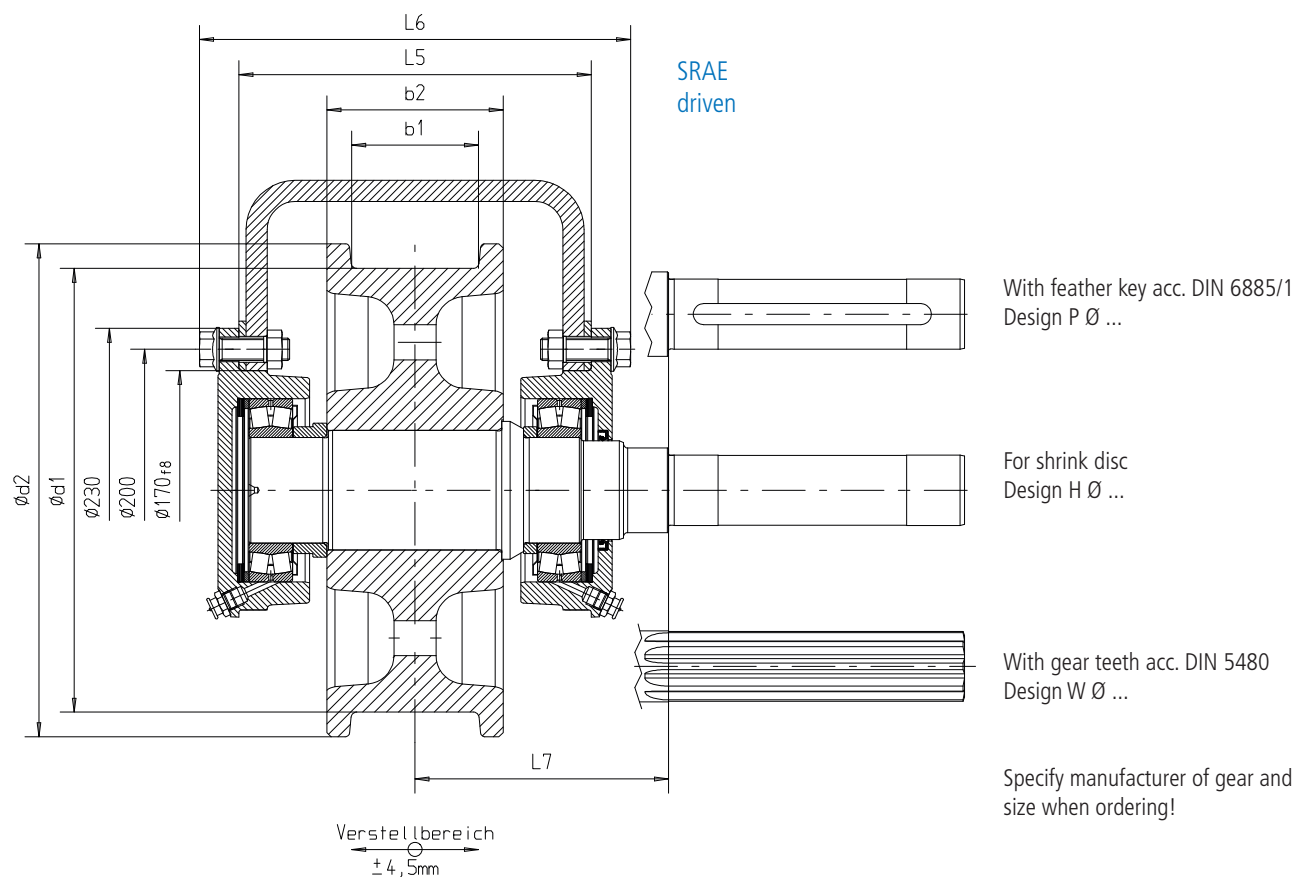
Wheelset SRA / SRN	Number and size of shim rings per wheelset	Max. adjustability
315	2 x 3,5 mm, 2 x 1,0 mm	± 4,5 mm
400	4 x 3,5 mm, 6 x 1,0 mm	± 10 mm
500	4 x 3,5 mm, 6 x 1,0 mm	± 10 mm
630	4 x 3,5 mm, 10 x 1,0 mm	± 12 mm

Types of mounting

Variation	Type of mounting	Centering of flange	Delivery of wheelset
1	corner hinge assembly	Machined	Complete
2	corner hinge assembly	Flame-cutted	Complete (with additional clamping pins for fixing)
3	box girder assembly (Hollow profile)	Machined	single parts
4	box girder assembly (Hollow profile)	Flame-cutted	single parts (with additional clamping pins for fixing)
5	Directly mounted in machined steel structure or flange bearing housing	-	single parts

Wheelset SRAE / SRNE 315 (Corner hinge assembly)

Option 1 and 2

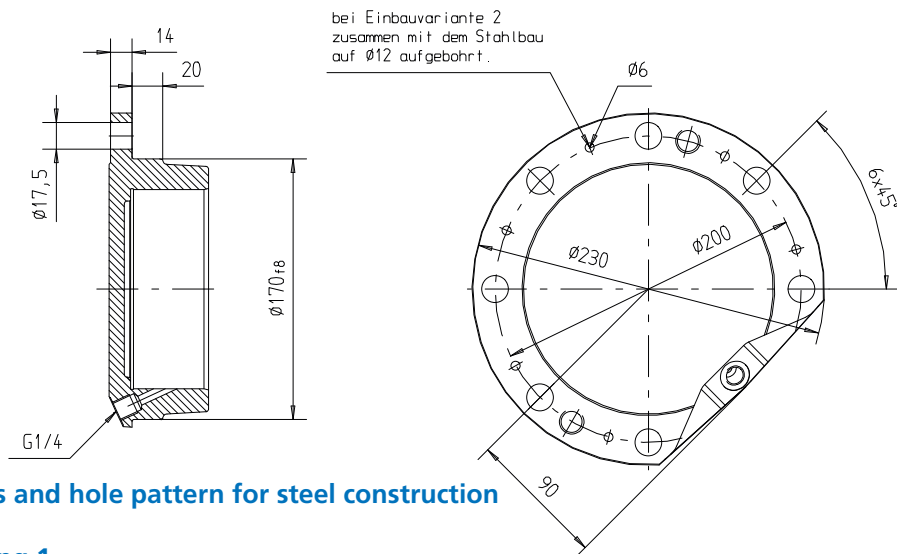


ø d1 h9	b1	b2	ø d2	L5	L6	L7 ¹⁾ Standard	L8	Roller bearing	Drive shaft max. ø	Weight kg ²⁾	
										SRAE	SRNE
315	max. 90	125	350	250	306	180	205	22215	70	80	75

1) Other dimensions on request

2) Depending on type of wheel

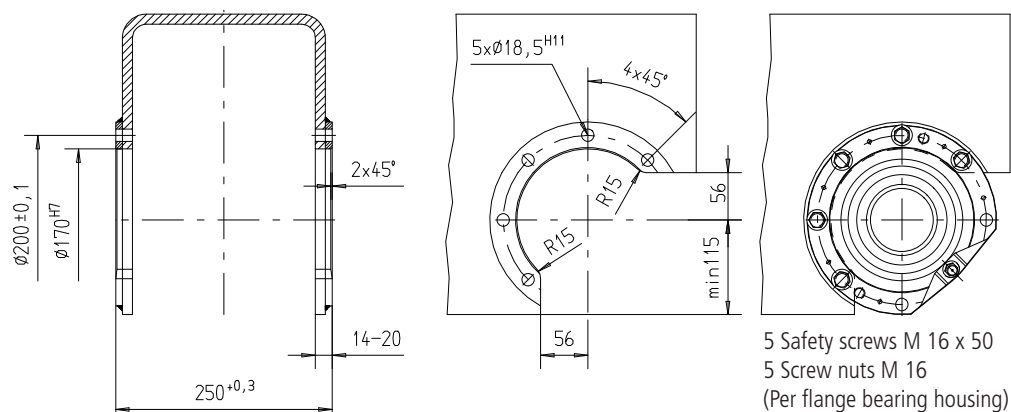
Design of the flange bearing housings



Fitting dimensions and hole pattern for steel construction

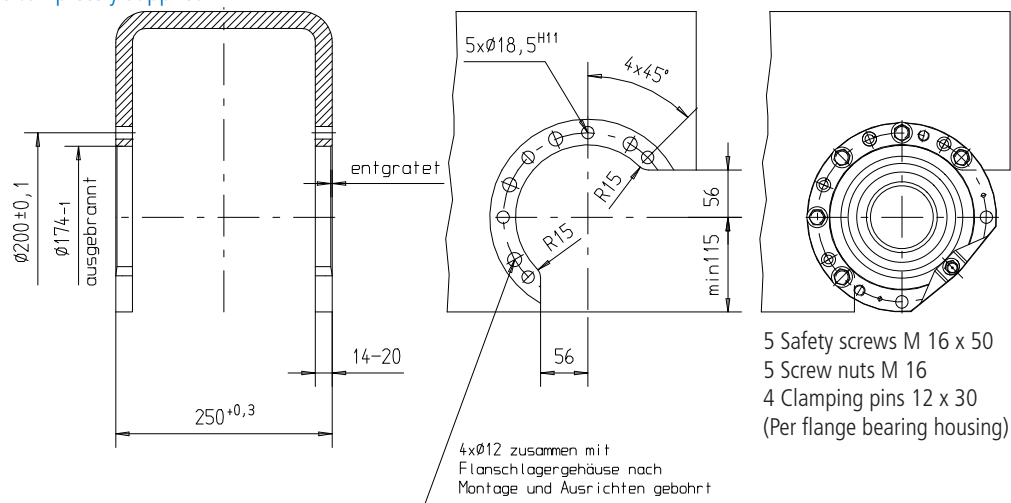
a) Type of mounting 1

Corner hinge assembly
Machined centering of flange
Wheelset completely supplied



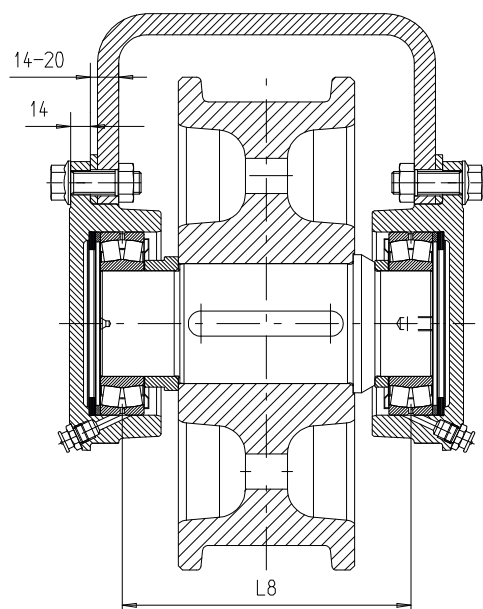
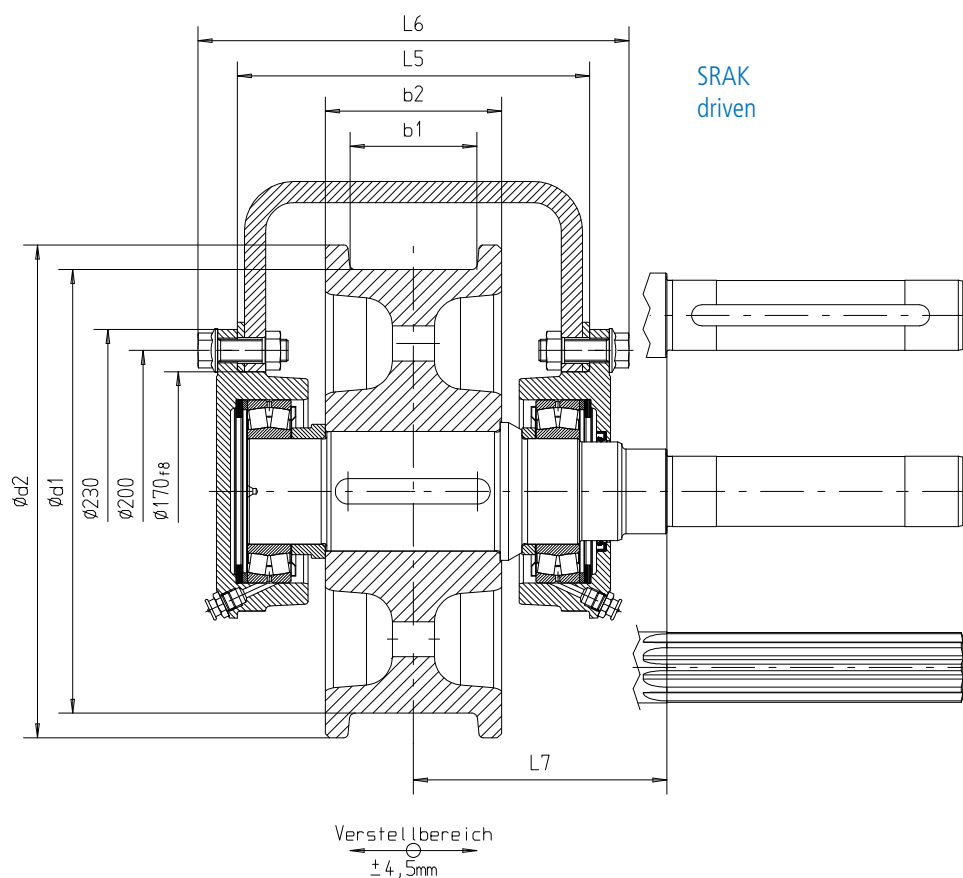
b) Type of mounting 2

Corner hinge assembly
Flame-cutted centering of flange
Wheelset completely supplied



Wheelset SRAK / SRNK 315 (Box girder assembly)

Option 3 and 4

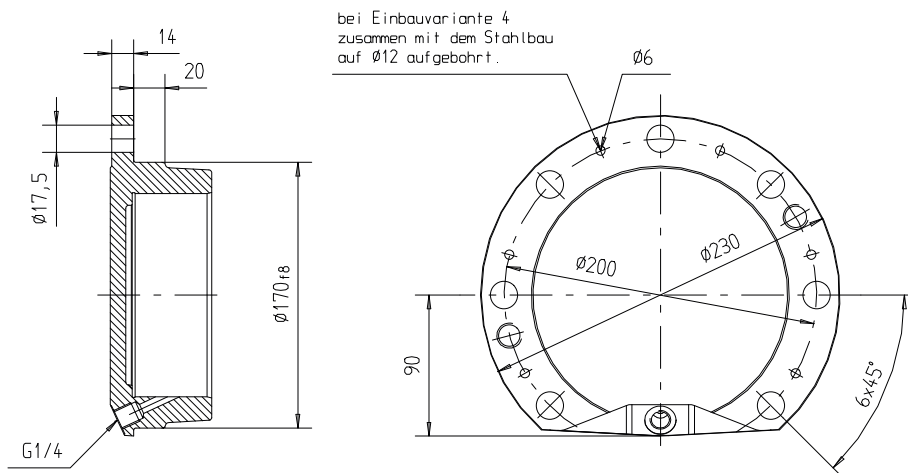


ø d1 h9	b1	b2	ø d2	L5	L6	L7 ¹⁾ Standard	L8	Roller bearing	Drive shaft max. ø	Weight kg ²⁾	
										SRAK	SRNK
315	max. 90	125	350	250	306	180	205	22215	70	80	75

1) Other dimensions on request

2) Depending on type of wheel

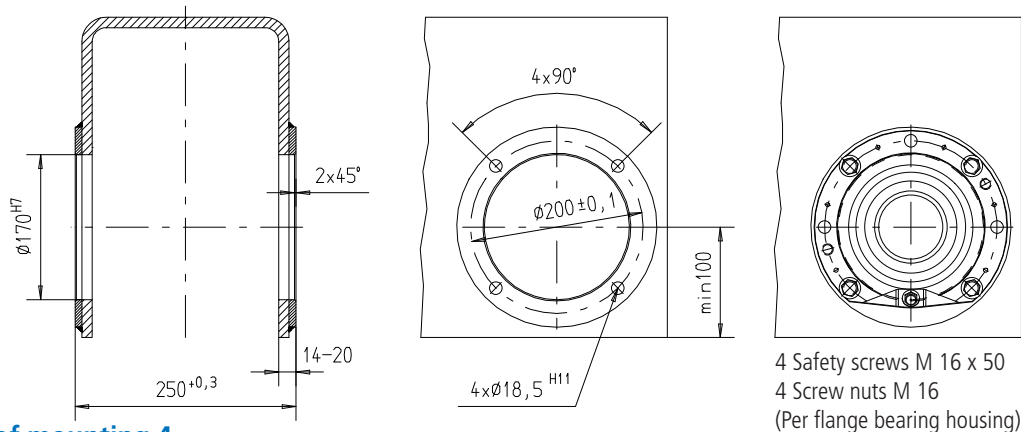
Design of the flange bearing housings



Fitting dimensions and hole pattern for steel construction

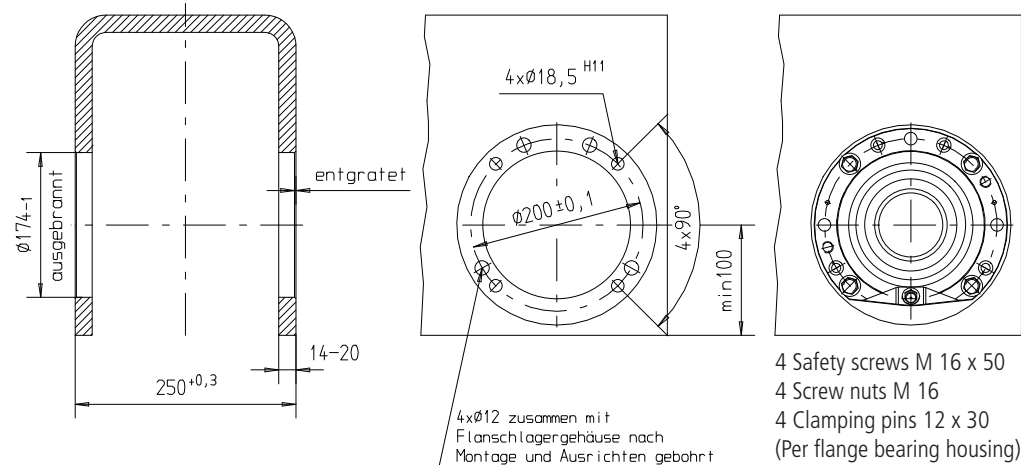
a) Type of mounting 3

Box girder assembly (Hohlprofil)
 Machined centering of flange
 Wheelset is delivered in single parts



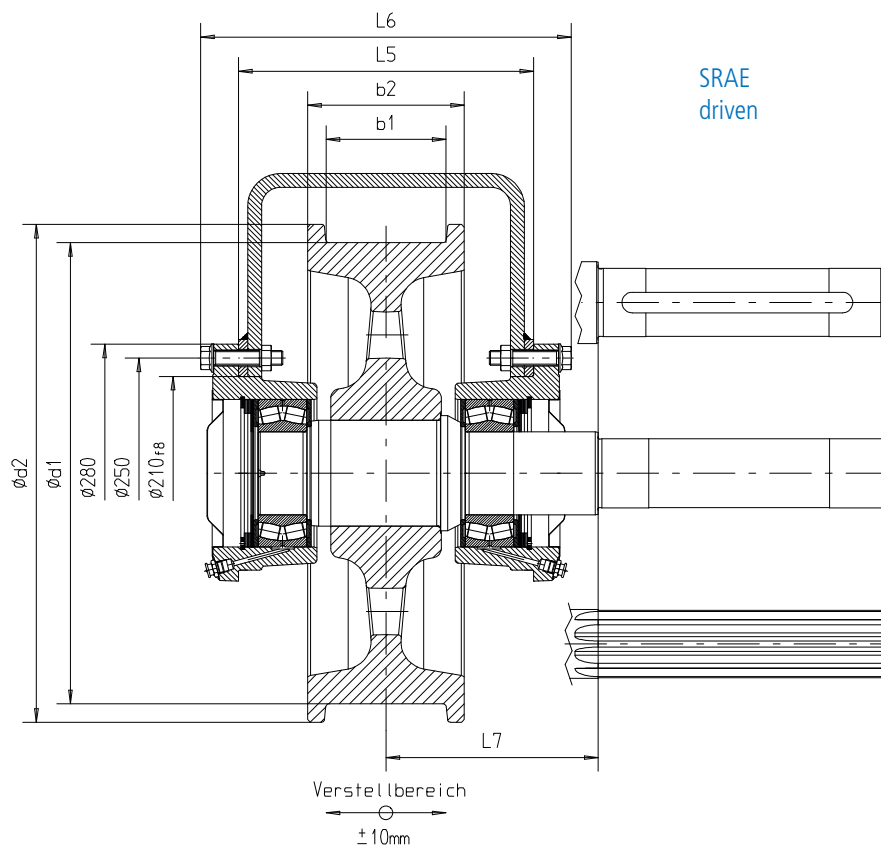
b) Type of mounting 4

Box girder assembly (Hohlprofil)
 Flame-cutted centering of flange
 Wheelset is delivered in single parts



Wheelset SRAE / SRNE 400 . 500 (Corner hinge assembly)

Option 1 and 2

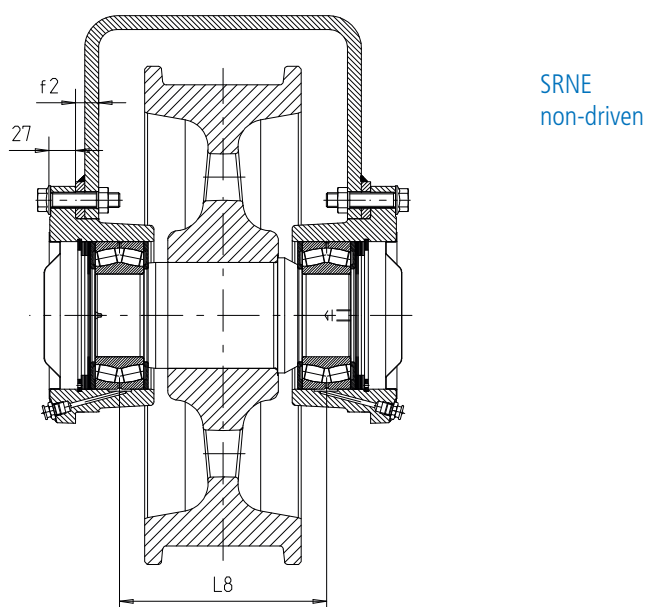


With feather key acc. DIN 6885/1
Design P Ø ...

For shrink disc
Design H Ø ...

With gear teeth acc. DIN 5480
Design W ...

Specify manufacturer of gear and
size when ordering!

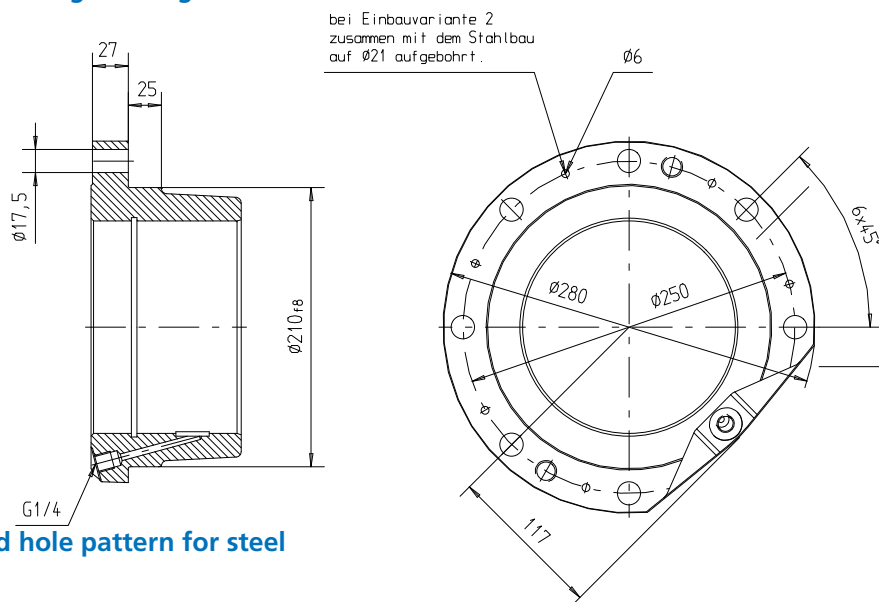


ø d1 h9	b1	b2	ø d2	f2	L5	L6	L7 ¹⁾ Standard	L8	Roller bearing	Drive shaft max. ø	Weight kg ²⁾	
											SRAE	SRNE
400	60 - 90	125	440	15 - 32	280	362	210	182	22315	75	136	126
	85 - 105	140									142	132
500	60 - 100	140	540	20 - 32	320	402	230	224,6	23218	90	195	180
	95 - 130	170									209	193

1) Other dimensions on request

2) Depending on type of wheel

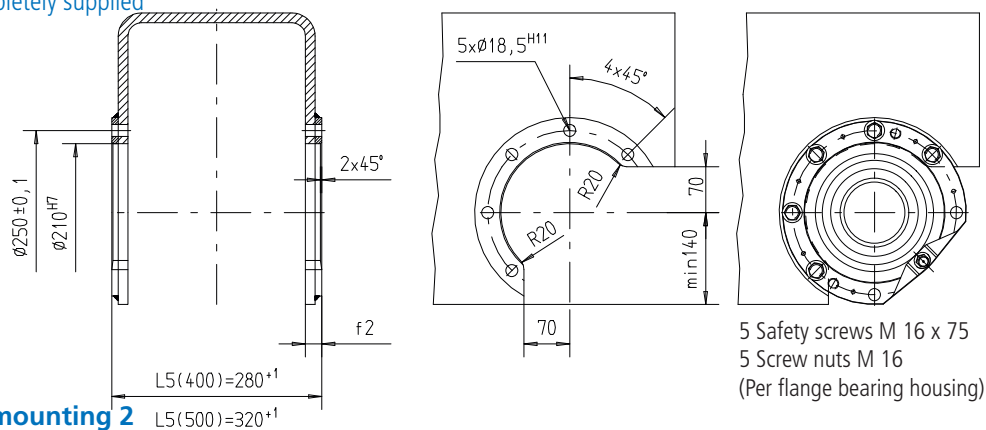
Design of the flange bearing housings



Fitting dimensions and hole pattern for steel construction

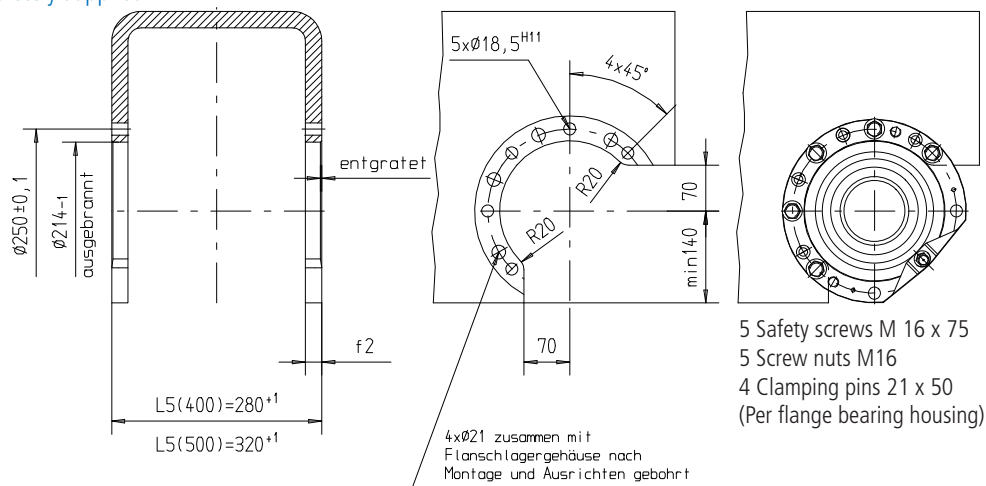
a) Type of mounting 1

Corner hinge assembly
Machined centering of flange
Wheelset completely supplied



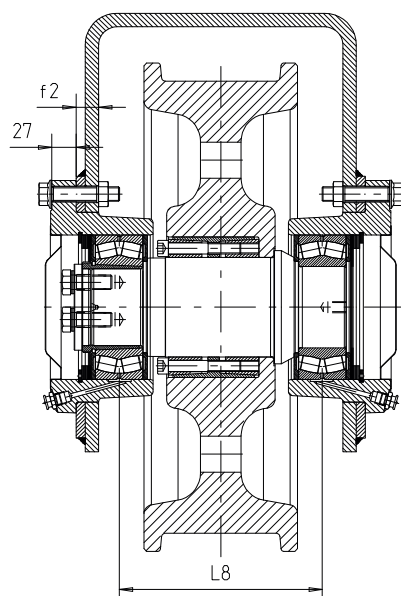
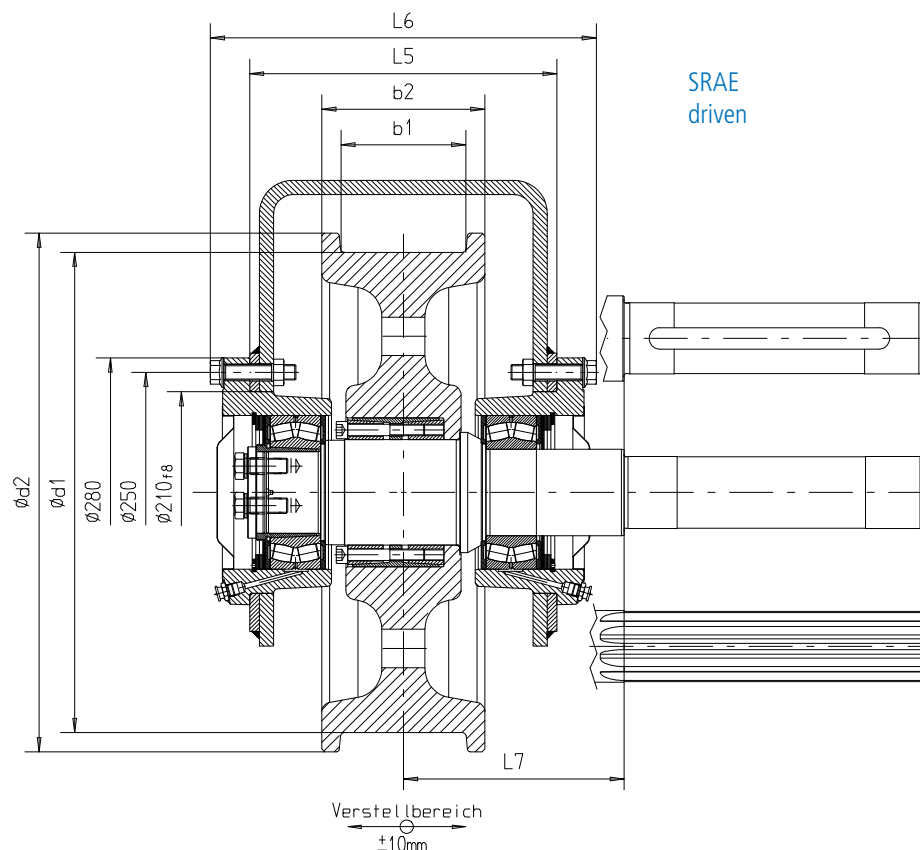
b) Type of mounting 2

Corner hinge assembly
Flame-cutted centering of flange
Wheelset completely supplied



Wheelset SRAK / SRNK 400 . 500 (Box girder assembly)

Option 3 and 4



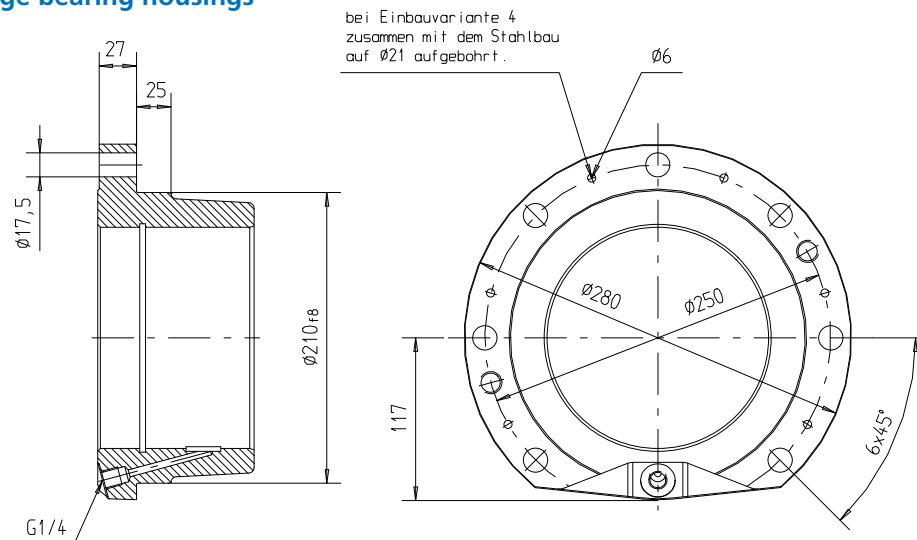
ø d1 h9	b1	b2	ø d2	f2	L5	L6	L7 ¹⁾ Standard	L8	Roller bearing	Drive shaft max. ø	Weight kg ²⁾	
											SRAE	SRNE
400	60 - 90	125	440	15 - 32	280	362	210	182	22315	75	138	128
	85 - 105	140							22315 ³⁾		145	135
500	60 - 100	140	540	20 - 32	320	402	230	224,6	23218	90	210	196
	95 - 130	170							23218 ³⁾		224	208

1) Other dimensions on request

2) Depending on type of wheel

3) Spherical roller bearing with extractor sleeve. A special forcing nut is needed for dismounting of the wheelset.

Design of the flange bearing housings



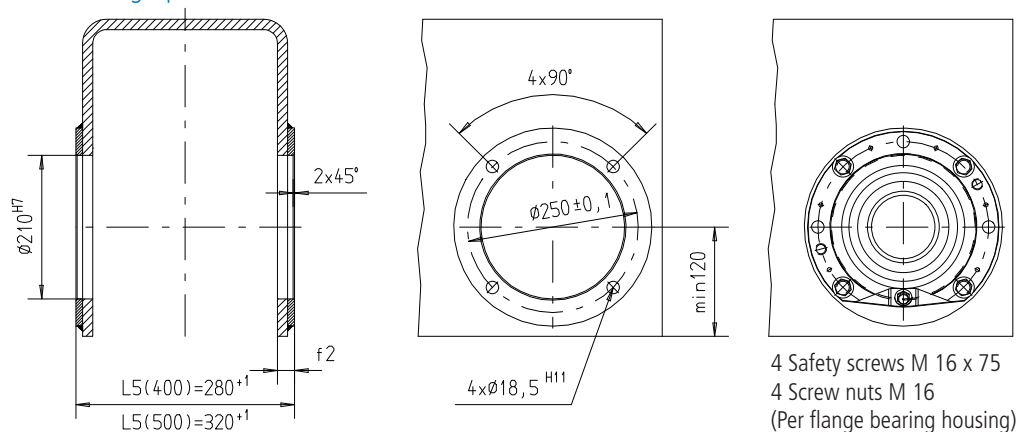
Fitting dimensions and hole pattern for steel construction

a) Type of mounting 3

Box girder assembly (Hollow profile)

Machined centering of flange

Wheelset is delivered in single parts

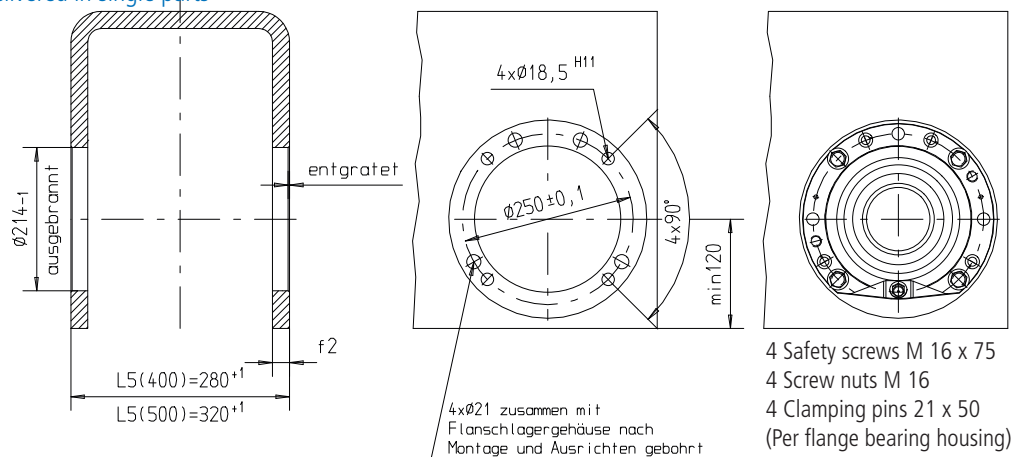


b) Type of mounting 4

Box girder assembly (Hollow profile)

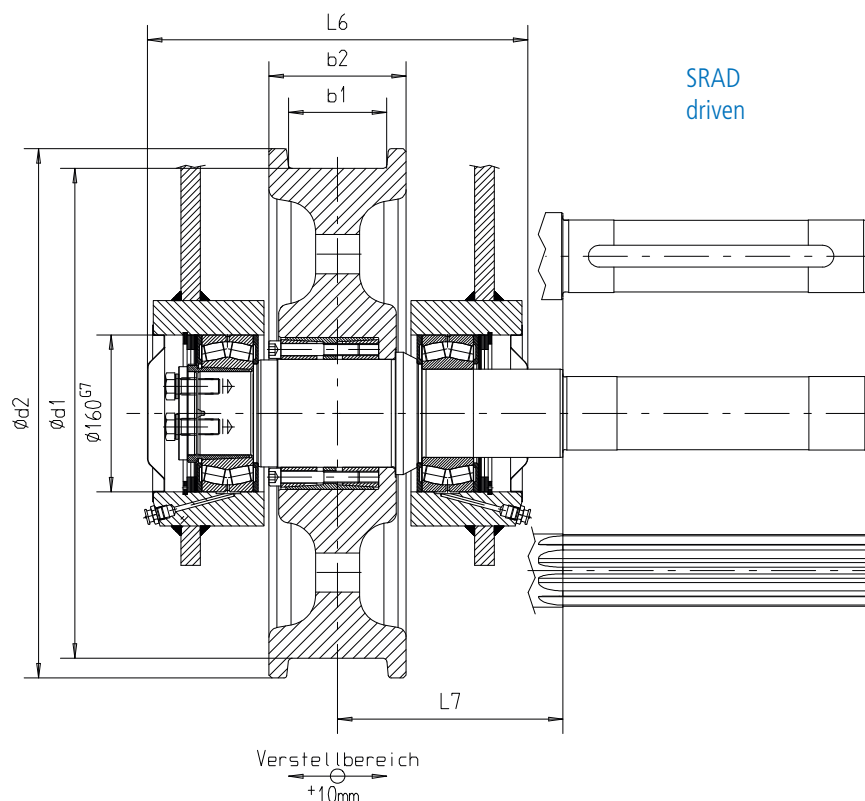
Flame-cutted centering of flange

Wheelset is delivered in single parts



Wheelset SRAD / SRND 500 (Direct mounting)

Option 5

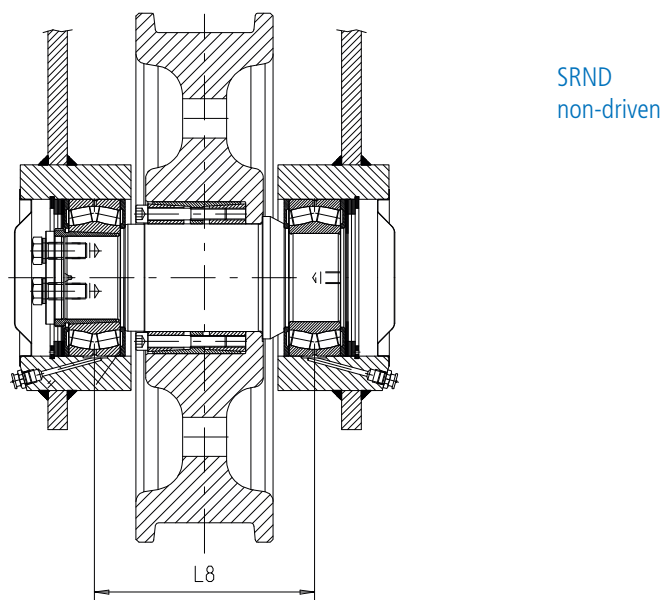


With feather key acc. DIN 6885/1
Design P Ø ...

For shrink disc
Design H Ø ...

With gear teeth acc. DIN 5480
Design W ...

Specify manufacturer of gear and
size when ordering!



ø d1 h9	b1	b2	ø d2	L6	L7 ¹⁾ Standard	L8	Roller bearing	Drive shaft max. ø	Weight kg ²⁾	
									SRAD	SRND
500	60 - 100	140	540	388	230	224,6	23218 23218 ³⁾	90	176	160

1) Other dimensions on request

2) Depending on type of wheel

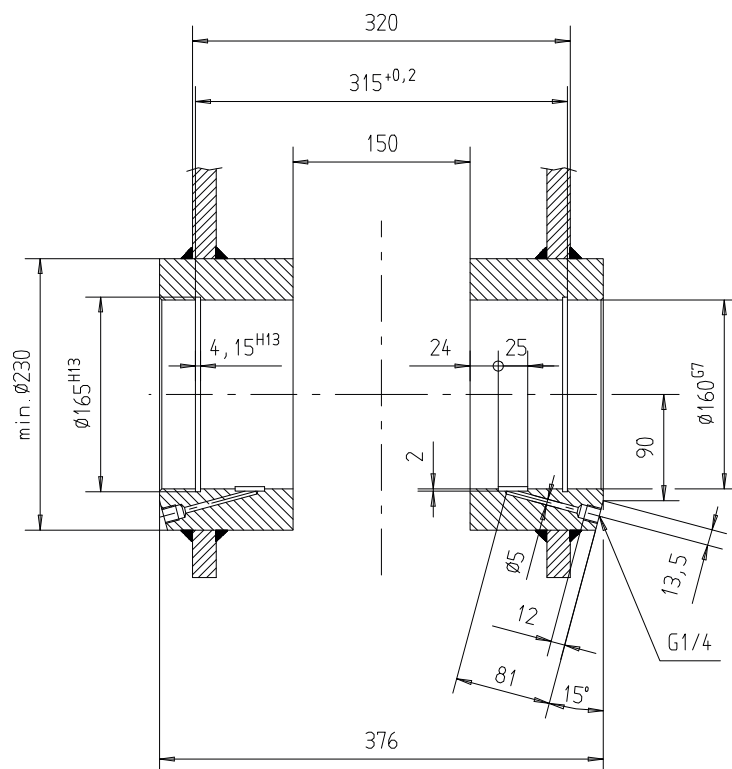
3) Spherical roller bearing with extractor sleeve. A special forcing nut is needed for dismounting of the wheelset.

Fitting dimensions for the steel construction

Machined and welded bushings

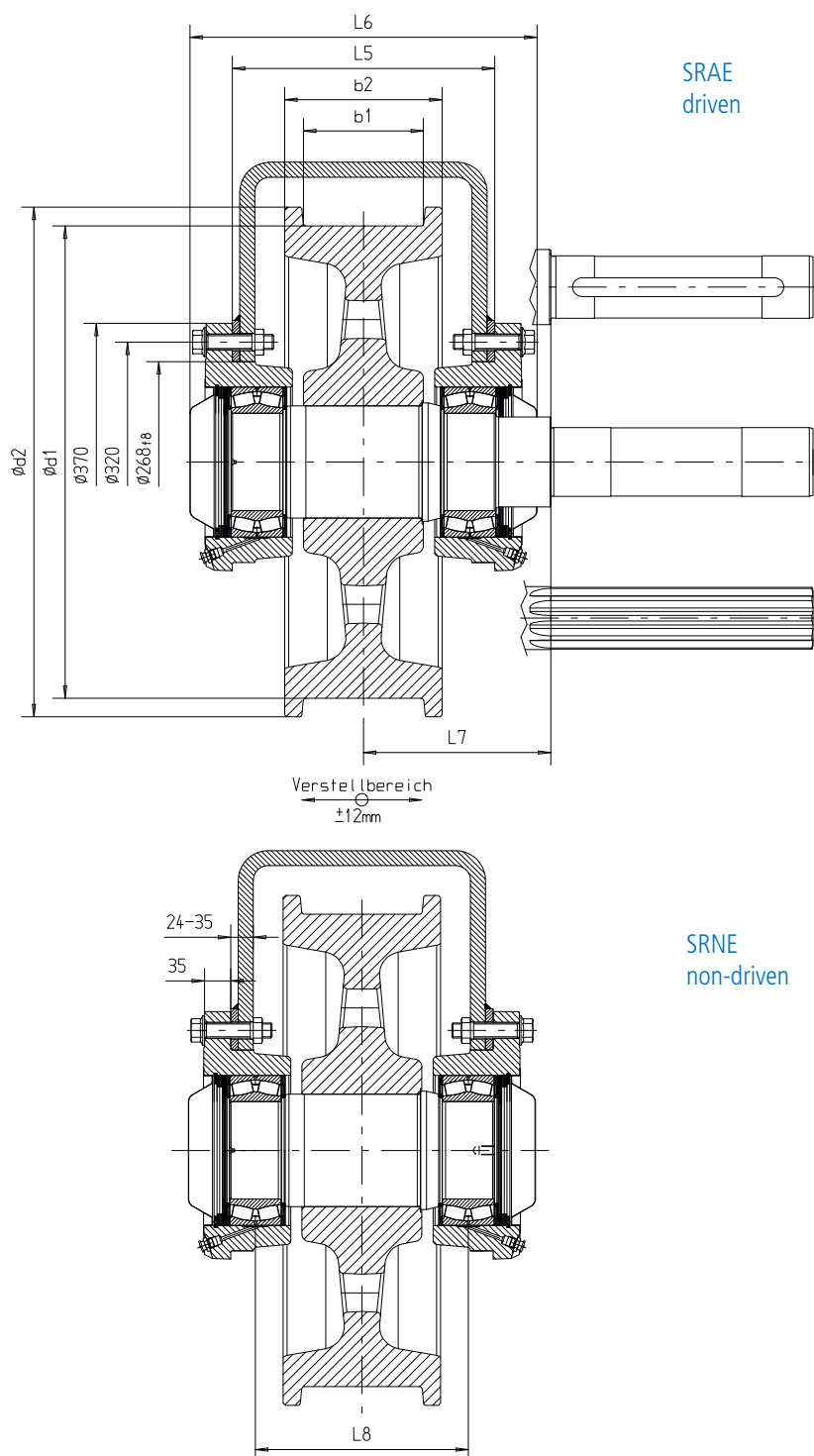
Wheelset is delivered in single parts

(Incl. 2 locking rings J160 DIN 472)



Wheelset SRAE / SRNE 630 (Corner hinge assembly)

Option 1 und 2



With feather key acc. DIN 6885/1
Design P Ø ...

For shrink disc
Design H Ø ...

With gear teeth acc. DIN 5480
Design W ...

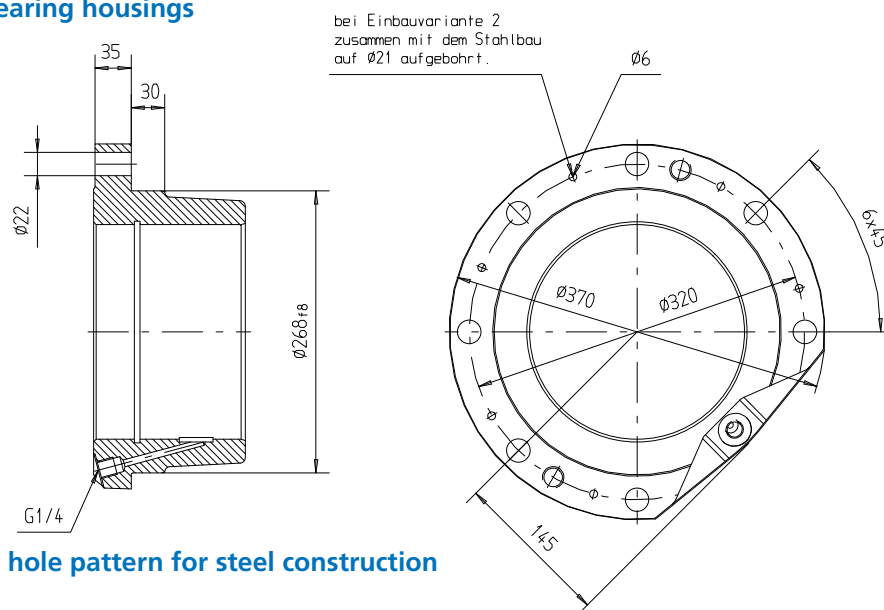
Specify manufacturer of gear and
size when ordering!

ø d1 h9	b1	b2	ø d2	L5	L6	L7 ¹⁾ Standard	L8	Roller bearing	Drive shaft max. ø	Weight kg ²⁾	
										SRAE	SRNE
630	75 - 130	170	680	350	463	250	284	24026	130	385	345
	100 - 160	210								415	375

1) Other dimensions on request

2) Depending on type of wheel

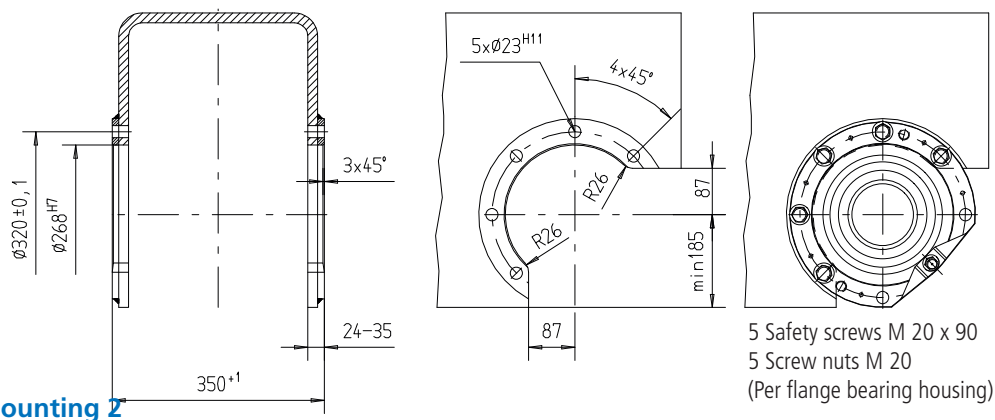
Design of the flange bearing housings



Fitting dimensions and hole pattern for steel construction

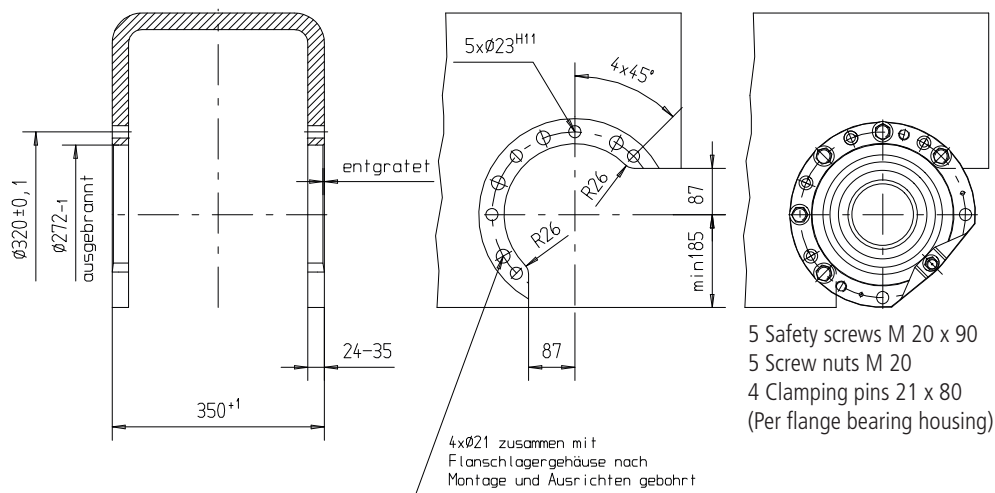
a) Type of mounting 1

Corner hinge assembly
Machined centering of flange
Wheelset completely supplied



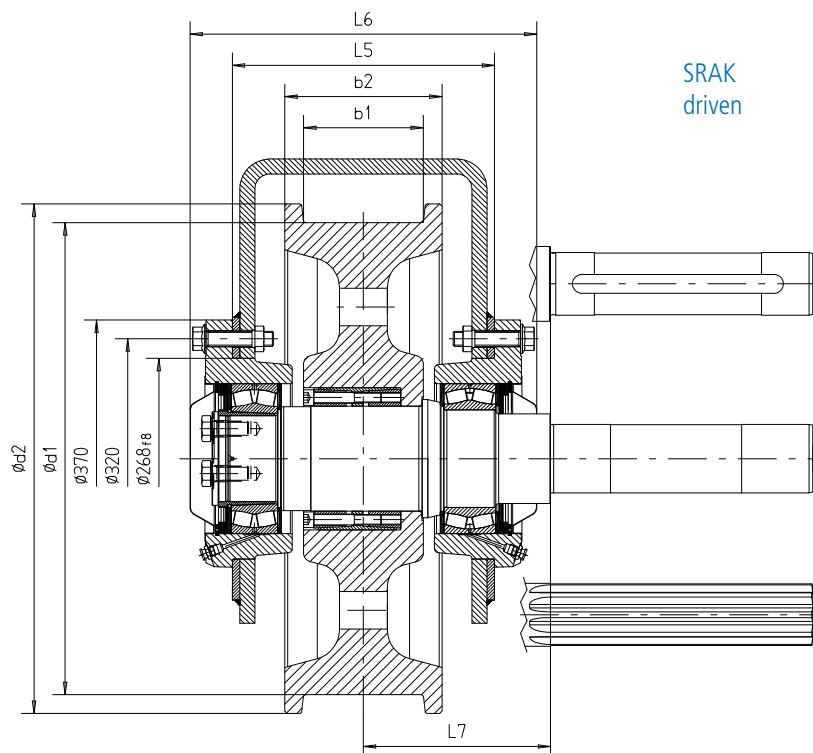
b) Type of mounting 2

Corner hinge assembly
Flame-cutted centering of flange
Wheelset completely supplied



Wheelset SRAK / SRNK 630 (Box girder assembly)

Option 3 and 4

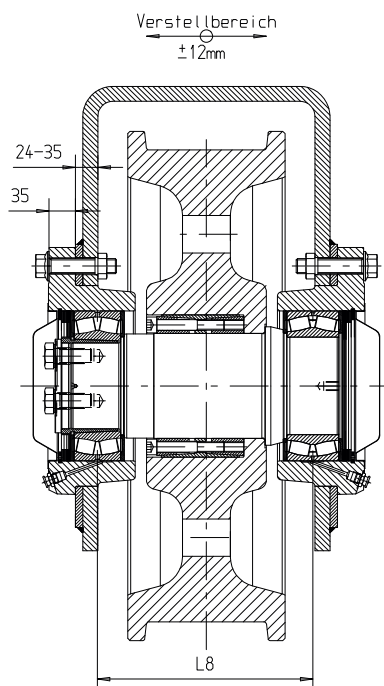


With feather key acc. DIN 6885/1
Design P Ø ...

For shrink disc
Design H Ø ...

With gear teeth acc. DIN 5480
Design W ...

Specify manufacturer of gear and
size when ordering!



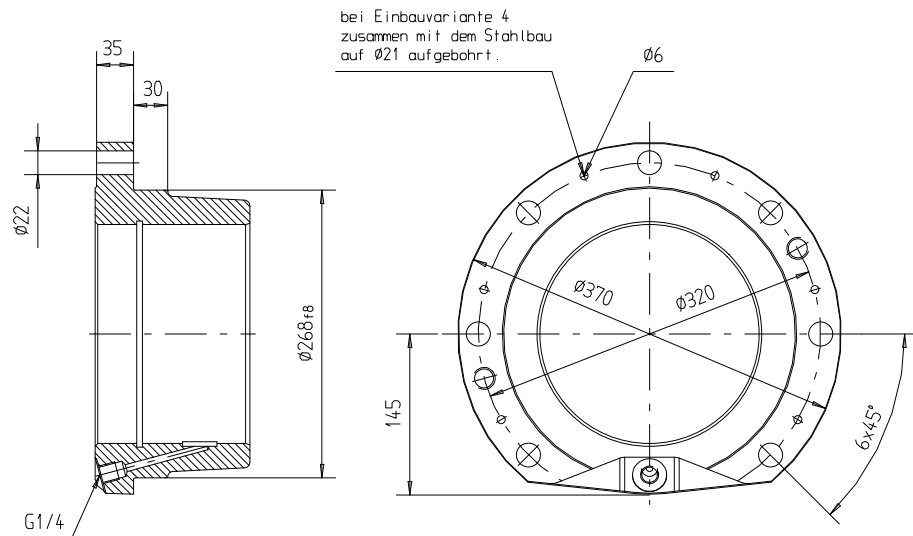
SRNK
non-driven

ø d1 h9	b1	b2	ø d2	L5	L6	L7 ¹⁾ Standard	L8	Roller bearing	Drive shaft max. ø	Weight kg ²⁾	
										SRAK	SRNK
630	75 - 130	170	680	350	463	250	287,5	24026	130	430	390
	100 - 160	210						23124 ³⁾		460	420

1) Other dimensions on request
2) Depending on type of wheel

3) Spherical roller bearing with extractor sleeve. A special forcing nut is needed for dismantling of the wheelset.

Design of the flange bearing housings



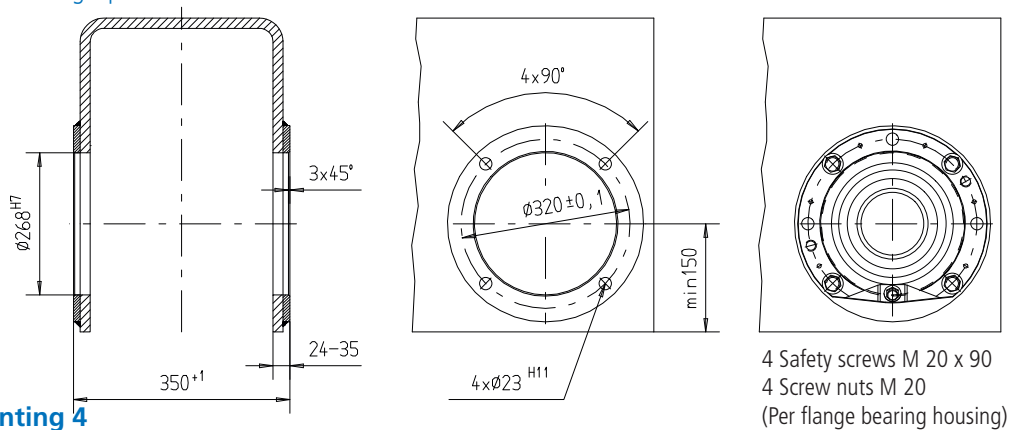
Fitting dimensions and hole pattern for steel construction

a) Type of mounting 3

Box girder assembly (Hollow profile)

Machined centering of flange

Wheelset is delivered in single parts

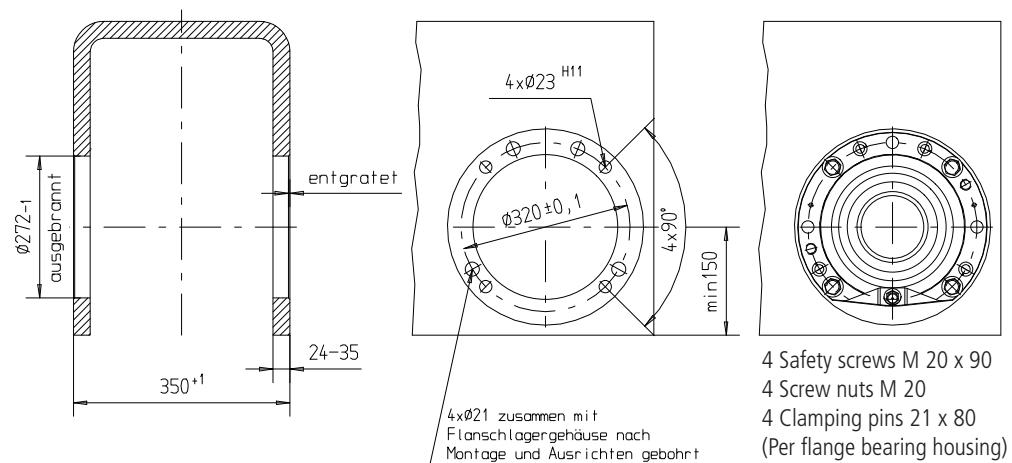


b) Type of mounting 4

Box girder assembly (Hollow profile)

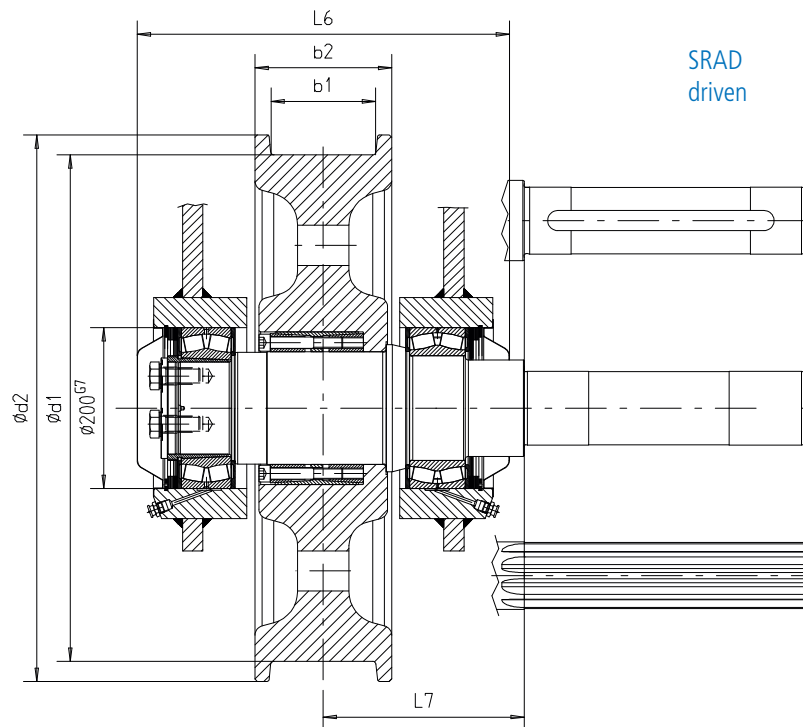
Flame-cutted centering of flange

Wheelset is delivered in single parts



Wheelset SRAD / SRND 630 (Direct mounting)

Variante 5



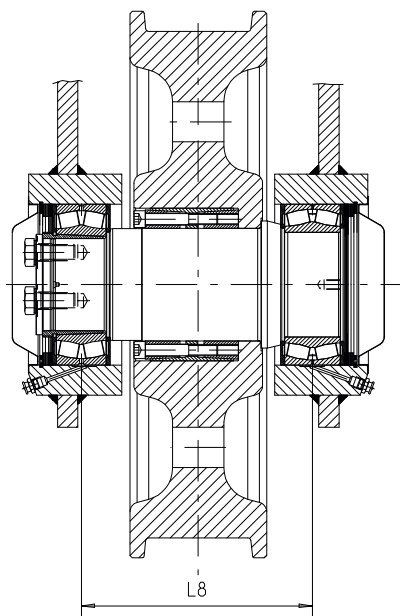
With feather key acc. DIN 6885/1
Design P Ø ...

For shrink disc
Design H Ø ...

With gear teeth acc. DIN 5480
Design W ...

Specify manufacturer of gear and
size when ordering!

Verstellbereich
±12mm



SRND
non-driven

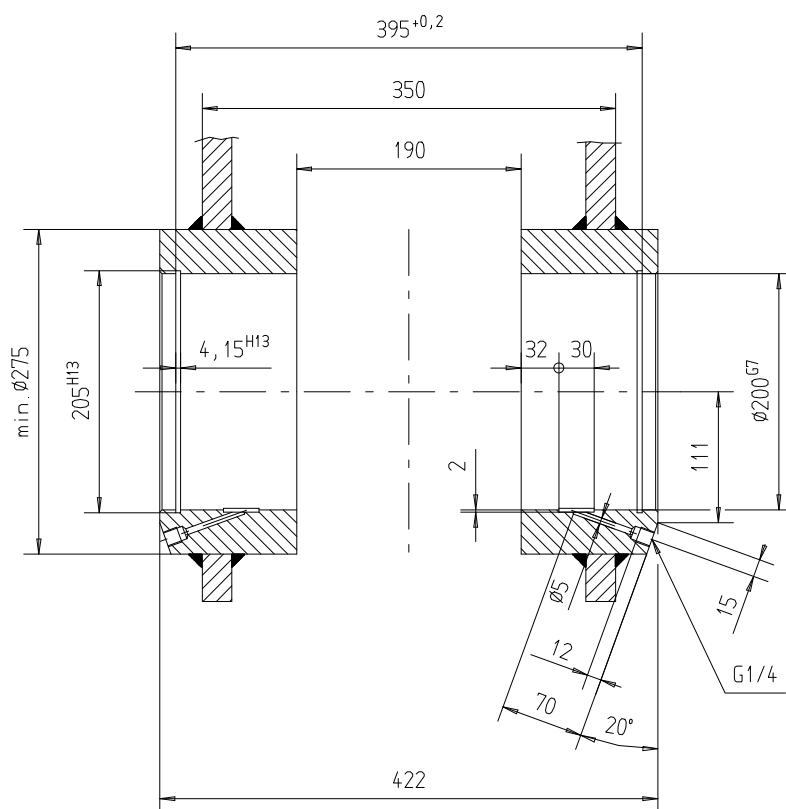
ø d1 h9	b1	b2	ø d2	L6	L7 ¹⁾ Standard	L8	Roller bearing	Drive shaft max. ø	Weight kg ²⁾	
									SRAD	SRND
630	75 - 130	170	680	463	250	287,5	24026	130	375	345
							23124 ³⁾			

1) Other dimensions on request
2) Depending on type of wheel

3) Spherical roller bearing with extractor sleeve. A special forcing nut is needed for dismounting of the wheelset.

Fitting dimensions for the steel construction

Machined and welded bushings
 Wheelset is delivered in single parts
 (Incl. 2 locking rings J200 DIN 472)



Loading capacity of the wheelsets

The wheel loads $R_{\text{max permissible}}$ and $R_{\text{id permissible}}$ in the following tables are valid under the given conditions:

Material of rail:	St70-2 / E 360
Material of wheel:	EN-GJS 700 – 2, HB $\geq$ 240
Temperature range:	tu = -20° C up to +50° C
Max. allowed horizontal force:	10 % of existing wheel load
Contact wheel - rail:	Total line contact
Wheel / rail system requirements:	Tolerance acc. to ISO 12488 / tolerance class 2
Allowed wheel camber:	$\pm 0,5 \text{ ‰}$

Selection guide

The largest existing wheel load must be less than the max. permissible wheel load according to the table:

$$R_{\text{max}} \leq R_{\text{max permissible}}$$

The existing ideal wheel load according to classification FEM (ISO) must not be greater than the allowable ideal wheel load according to the table:

$$R_{\text{id}} \leq R_{\text{id permissible}}$$



Wheelset SRA / SRN 315

Max. permissible wheel load	Classification FEM (ISO)	Real width rail head	Permissible ideal wheel load $R_{id\ perm.}$ [kg] at travel speed V [m / min]				
$R_{max\ perm.}$ [kg]		k_{eft} [mm]	16	25	40	63	100
22000	1 Bm M3	30	9550	9050	8500	8000	7200
		40	12750	12050	11350	10650	9600
		50	15950	15100	14200	13300	12000
		60	19150	18100	17000	15950	14400
		70	22000	21150	19900	18600	16800
	1 Am M4	30	8550	8100	7600	7150	6450
		40	11450	10800	10150	9550	8600
		50	14300	13500	12700	11950	10750
		60	17150	16200	15250	14300	12900
		70	20000	18900	17750	16150	14000
	2 m M5	30	7650	7200	6800	6400	5750
		40	10200	9650	9050	8500	7650
		50	12750	12050	11350	10650	9600
		60	15300	14450	13600	12750	11400
		70	17850	16850	15000	13100	11400
	3 m M6	30	6900	6500	6100	5750	5200
		40	9200	8650	8150	7650	6900
		50	11500	10850	10200	9600	8650
		60	13800	13000	12200	10650	9250
		70	16050	14050	12200	10650	9250
	4 m M7	30	6100	5800	5450	5100	4600
		40	8150	7700	7250	6800	6100
		50	10200	9650	9100	8500	7550
		60	12250	11450	9950	8700	7550
		70	13100	11450	9950	8700	7550
	5 m M8	30	5350	5050	4750	4450	4000
		40	7150	6750	6350	5950	5350
		50	8950	8450	7950	7050	6150
		60	10650	9350	8100	7050	6150
		70	10650	9350	8100	7050	6150

Wheelset SRA / SRN 400

Max. permissible wheel load	Classification FEM (ISO)	Real width rail head	Permissible ideal wheel load $R_{id \text{ perm.}}$ [kg] at travel speed V [m / min]					
$R_{\text{max perm.}}$ [kg]		k_{eff} [mm]	16	25	40	63	100	160
28000	1 Bm M3	40	16500	15750	14850	13950	12900	11400
		50	20600	19700	18550	17450	16150	14250
		60	24750	23650	22300	20950	19400	17150
		70	28000	27550	26000	24400	22600	20000
		80	28000	28000	28000	27900	25850	22850
	1 Am M4	40	14800	14100	13300	12500	11600	10250
		50	18500	17650	16650	15650	14500	12800
		60	22200	21200	20000	18800	17400	15400
		70	25900	24700	23300	21900	20300	17950
		80	28000	28000	26650	25050	23200	20500
	2 m M5	40	13200	12600	11900	11150	10300	9150
		50	16500	15750	14850	13950	12900	11450
		60	19800	18900	17850	16750	15500	13750
		70	23100	22050	20800	19500	18050	16000
		80	26400	25200	23800	22350	20650	18300
	3 m M6	40	11850	11300	10700	10050	9300	8200
		50	14800	14150	13350	12550	11600	10250
		60	17800	17000	16050	15100	13950	12350
		70	20750	19800	18700	17600	16250	14400
		80	23700	22650	21400	20100	18600	16450
	4 m M7	40	10550	10050	9500	8900	8250	7300
		50	13200	12550	11850	11150	10300	9150
		60	15850	15100	14250	13400	12400	11000
		70	18450	17600	16600	15600	14450	12800
		80	21100	20100	19000	17850	16500	14650
	5 m M8	40	9200	8800	8300	7800	7200	6400
		50	11500	11000	10400	9750	9000	8000
		60	13850	13250	12500	11750	10850	9600
		70	16150	15450	14550	13700	12650	11200
		80	18450	17650	16650	15650	14450	12800

Wheelset SRA / SRN 500

Max. permissible wheel load	Classification FEM (ISO)	Real width rail head	Permissible ideal wheel load $R_{id \text{ perm.}}$ [kg] at travel speed V [m / min]					
$R_{\text{max perm.}}$ [kg]		k_{eff} [mm]	16	25	40	63	100	160
40000	1 Bm M3	40	21000	20250	19150	18000	16900	15200
		50	26250	25300	23950	22500	21150	19050
		60	31500	30400	28750	27000	25400	22850
		70	36750	35450	33550	31500	29600	26650
		80	40000	40000	38300	36000	33850	30450
		>90	40000	40000	40000	40000	38100	34250
	1 Am M4	40	18800	18150	17150	16150	15200	13650
		50	23550	22700	21450	20200	18950	17050
		60	28250	27250	25750	24250	22750	20500
		70	32950	31800	30050	28300	26550	23900
		80	37650	36300	34300	32300	30300	27300
		>90	40000	40000	38600	36350	33250	28900
	2 m M5	40	16800	16200	15300	14400	13500	12200
		50	21000	20250	19150	18050	16900	15250
		60	25200	24300	23000	21650	20300	18300
		70	29400	28350	26800	25250	23650	21350
		80	33600	32400	30650	28850	27000	23450
		>90	37800	36450	34500	31000	27000	23450
	3 m M6	40	15100	14600	13800	13000	12150	11000
		50	18900	18250	17250	16250	15200	13700
		60	22700	21900	20700	19500	18250	16450
		70	26450	25550	24150	22750	21250	19000
		80	30250	29200	27600	25200	21950	19000
		>90	34050	32850	28900	25200	21950	19000
	4 m M7	40	13450	13000	12250	11500	10800	9750
		50	16800	16200	15300	14400	13500	12200
		60	20200	19450	18400	17300	16250	14650
		70	23550	22700	21450	20150	17900	15550
		80	26900	25900	23600	20500	17900	15550
		>90	30300	27150	23600	20500	17900	15550
	5 m M8	40	11750	11300	10700	10100	9450	8450
		50	14700	14150	13400	12600	10850	10500
		60	17650	17000	16100	15150	14200	12650
		70	20600	19800	18200	16750	14600	12650
		80	23500	22100	19200	16750	14600	12650
		>90	25250	22100	19200	16750	14600	12650

Wheelset SRA / SRN 630

Max. permissible wheel load	Classification FEM (ISO)	Real width rail head	Permissible ideal wheel load $R_{id \text{ perm.}}$ [kg] at travel speed V [m / min]					
$R_{\text{max perm.}}$ [kg]		k_{eff} [mm]	16	25	40	63	100	160
60000	1 Bm M3	50	33400	32500	31000	29250	27500	25450
		60	40050	39000	37250	35150	33000	30550
		70	46750	45500	43450	41000	38550	35650
		80	53400	52000	49650	46850	44050	40750
		90	60000	58500	55850	52700	49550	45800
		≥100	60000	60000	60000	58550	55050	50900
	1 Am M4	50	29900	29150	27800	26250	24650	22800
		60	35900	34950	33350	31500	29600	27350
		70	41900	40800	38950	36750	34550	31950
		80	47850	46600	44500	42000	39500	36500
		90	53850	52450	50050	47250	44400	41050
		≥100	59850	58250	55650	52500	49350	45650
	2 m M5	50	26700	26000	24800	23400	22000	20400
		60	32050	31200	29750	28100	26450	24450
		70	37400	36400	34750	32800	30850	28550
		80	42750	41600	39700	37450	35250	32600
		90	48050	46800	44650	42150	39650	36700
		≥100	53400	52000	49650	46850	44050	40750
	3 m M6	50	24000	23400	22350	21050	19800	18350
		60	28850	28050	26800	25250	23750	22000
		70	33650	32750	31300	29500	27750	25700
		80	38450	37400	35750	33700	31700	29350
		90	43250	42100	40250	37900	35650	32800
		≥100	48050	46750	44700	42150	37800	32800
	4 m M7	50	21350	20750	19850	18750	17600	16250
		60	25600	24950	23800	22500	21100	19550
		70	29900	29100	27800	26250	24650	22800
		80	34150	33250	31750	30000	28150	26050
		90	38450	37400	35750	33750	30850	26800
		≥100	42700	41550	39700	35400	30850	26800
	5 m M8	50	18650	18200	17400	16400	15400	14250
		60	22400	21850	20850	19650	18500	17100
		70	26150	25500	24350	22950	21600	19950
		80	29850	29100	27800	26200	24650	21800
		90	33600	32750	31300	28800	25100	21800
		≥100	37350	36400	33000	28800	25100	21800

Load capacity at divergent conditions

The wheel loads specified are reduced by:

- divergent material of rails
- divergent wheel camber
- Point contact, spherical shape of rail (Reduction on demand)

Rail	Materials	Coefficient for reduced line contact
	St 70 - 2 / E 360	1,0
	St 60 - 2 / E 335	0,95
	St 52 - 3 / 355 JSG 3	0,9

The values $R_{\max \text{ perm.}}$ and $R_{\text{id perm.}}$ specified in the tables must be reduced by 10%, if the wheel inclination is magnified by 2 times or the wheel camber to 1.25 times.

